



Dart Aerospace Ltd.
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647.7304
Job Sheet 202157



Part No: 647.7304 Job Qty: 1 pcs

Part Name: EC135 T2/P2 Cable Cutters System



Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 10/21/19 Job Tracking No:
Due Date: 11/29/19 Created By: Jennifer Renwick
Type: Stock Description: SIOP

Note: 647.7300 REV.D IPP REV:A 16.04.27 NEW ISSUE DD VERF:JLM IPP REV:B 16.11.15 dwg rev.c DD
VERF:JLM IPP REV:C 17.12.07 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/29/19	11/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	NOV 20 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		

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Container No: S234735
Part: 647.7304
Job No: 202157
Serial No/Batch: S234735
Revision: D
Inspector:
Exp Date:
Instructions: FAA STC SR02307LA 16/d4/20-216-STC LoA RI

Plex 10/21/19 10:34 AM Dart.Renwick.Jennifer

647.7813

				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 NOV 27 2019
140 QC 21 - FG	1 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 NOV 27 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7304

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7304

140 - (QC21- Final Inspection - Work Order Release)

013044

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2600-LW	Washer, Camlock Retaining	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5220796
26R16-1	Camloc Receptacle - 601.3006	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5041068
26S8-11	Camloc Stud	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5098207
647.7501	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5227590
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5122734
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112992
MS21042L08	Nut	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5218607
647.1913	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100035
647.1915	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100793
647.1814	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5130388
647.1815	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5130388
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5107681 / 5229621
647.7701	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5220713
647.1818	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108741
647.1810	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108801
647.0112	Strut Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5220124
647.7910	Angle Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5026032
647.7911	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101179
647.7912	Clip	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5101179
647.7913	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5134653
647.7914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099326
647.7915	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5026904
647.7916	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5100785
647.7917	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5057138
647.7918	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5103809
647.7819	Cross Bracket Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5026020
647.7821	Eye Bolt Fitting LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5034480
647.7822	Eye Bolt Fitting RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5035905
647.1914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101959
647.1602	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5125334
647.1811	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103758
647.1812	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	5130388
601.3011	P-Seal	1.4000 ft (1.4 ea)	110-Packaging 1 - Pick Kit	5098874
647.3201	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	523196
MS21266-2N	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5139417
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5222638
AN665-34R	Clevis	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5207590
MS21047-3	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5216288
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5167263
AN3-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5214762
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5112176
AN4C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5222451

NAS6603-12	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228704
NAS6603-16	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5155974
MS21042L3	Nut	35 Ea (35 ea)	110-Packaging 1 - Pick Kit	5218152
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228617
AN316C4R	Nut, Jam	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5157153
647.8510	Insert	20 pcs (20 ea)	110-Packaging 1 - Pick Kit	5114687
647.8511	Insert	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5114696
647.8512	Insert	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5114700
MS21042L5	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5214642
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5044221
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5123937
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5193478
MS27039-1-09	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5133789
MS27039-1-10	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5157376
MS27039-1-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5214968
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5162000
MS27039-1-15	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5114920
MS27039-1-16	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5157063
MS27039-1-17	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	51127831-4
MS24694-S54	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5228823
601.2989	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5233930
CCR264SS-3-03	Cherry Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	52128217/518038 x7
CCR274SS-3-03	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5135470
CR3213-4-2	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5211200
CR3213-4-3	Rivet, Cherry	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5228651
CR3213-4-4	Rivet, Cherry	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5193121
CR3213-4-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5233335
CR3213-4-6	Rivet	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	5134756
CR3213-5-3	Cherry Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5214477
CR3213-5-4	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5066948
CR3522-4-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5117367
CR3522-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5080638
CR3212-5-6	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5124259
NAS1149FN832P	Washer (AN960-8)	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5207896
NAS1149F0332P	Washer (AN960-10L)	89 Ea (89 ea)	110-Packaging 1 - Pick Kit	5225418
NAS1149C0432R	Washer (AN960C416L)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5220773
NAS1149F0532P	Washer (AN960-516L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	518657-4
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5073066
600.1012 03/20	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5215147
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5142190
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231362
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231359
647.7823	Cross Bracket Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108183
647.2114	Upper U Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5045154
647.1404	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5125777
MS27039-08-19	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5204996
CR3523-4-3	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5134757
CR3523-4-4	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5133787
CR3523-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5231880
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5228606
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5147276
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5099338
93635A212	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5230428
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5124306-1
601.3902	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5114898

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	2600-LW	2	86	0
	26R16-1	2	36	0
	26S8-11	2	50	0
	600.0990	1	14	0
	600.0991	1	13	0
	600.1012	1	27	0
	601.2045	1	12	0
	601.2999	3	3	0
	601.3011	1	114	0
	601.3902	2	26	0
	647.0112	4	72	0
	647.1404	1	3	0
	647.1601	1	8	0
	647.1602	1	8	0
	647.1610	1	34	0
	647.1702	2	2	0
	647.1810	1	16	0
	647.1811	2	48	0
	647.1812	13	24	0
	647.1814	1	37	0
	647.1815	1	26	0
	647.1818	1	49	0
	647.1913	1	37	0
	647.1914	1	33	0
	647.1915	1	32	0
	647.2114	1	11	0
	647.3201	1	1	0
	647.7501	1	3	0
	647.7701	2	14	0
	647.7702	2	5	0
	647.7819	1	41	0
	647.7821	1	12	0
	647.7822	1	39	0
	647.7823	1	39	0
	647.7910	2	53	0
	647.7911	2	35	0
	647.7912	4	141	0
	647.7913	2	4	0
	647.7914	1	36	0
	647.7915	1	34	0
	647.7916	2	48	0
	647.7917	1	42	0
	647.7918	1	27	0
	647.8510	20	37	0
	647.8511	4	62	0
	647.8512	2	33	0
	90965A160	3	97	0
	93635A212	4	42	0
	AN3-11A	4	189	0
	AN3-4A	2	251	0
	AN316C4R	4	39	0
	AN44-12A	2	18	0
	AN4C7A	4	167	0
	AN4CH6A	1	53	0
	AN665-34R	4	41	0
	CCR264SS-3-03	24	208	0
	CCR274SS-3-03	4	187	0
	CR3212-5-6	2	85	0
	CR3213-4-2	4	100	0
	CR3213-4-3	24	117	0
	CR3213-4-4	16	20	0
	CR3213-4-5	8	166	0
	CR3213-4-6	17	22	0
	CR3213-5-3	16	190	0
	CR3213-5-4	12	19	0
	CR3522-4-3	8	117	0

CR3522-5-3	8	48	0
CR3523-4-3	4	92	0
CR3523-4-4	24	43	0
CR3523-5-3	8	23	0
LN9025-0820K	8	55	0
LN9037-08018	8	50	0
MS21042L08	10	942	0
MS21042L3	35	2,832	0
MS21042L4	4	897	0
MS21042L5	4	270	0
MS21047-3	12	404	0
MS21266-2N	1	13	0
MS24694-S54	5	122	0
MS27039-08-07	1	239	0
MS27039-08-13	4	298	0
MS27039-08-19	5	622	0
MS27039-1-07	3	128	0
MS27039-1-09	12	316	0
MS27039-1-10	6	202	0
MS27039-1-12	2	193	0
MS27039-1-14	4	66	0
MS27039-1-15	1	189	0
MS27039-1-16	4	492	0
MS27039-1-17	2	27	0
MS27039-1-18	2	1,079	0
NAS1149C0432R	12	1,260	0
NAS1149F0332P	89	2,596	0
NAS1149F0532P	4	1,440	0
NAS1149FN832P	25	1,592	0
NAS6603-12	4	19	0
NAS6603-16	4	34	0

Part Specifications

Specifications could not be found.

Plex 10/21/19 10:34 AM Dart.Renwick.Jennifer